

SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Rivolta M.T.X. 60 forte

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Solvent-based cleaner
For commercial use only

Uses advised against: No uses advised against identified.

1.3 Details of the supplier of the safety data sheet

Manufacturer / Supplier Bremer & Leguil GmbH
Am Burgacker 30 - 42
47051 Duisburg / Germany
info@bremer-leguil.de
Telephone: +49(0)203/9923-0

Contact Person: Bremer & Leguil GmbH - Product Safety Management
E-mail: product-safety@bremer-leguil.de

1.4 Emergency telephone number: +49 (0)613119240 (Giftinformationszentrum Mainz 00:00-24:00)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

The product has been classified and labelled as hazardous according to regulation (EU) 1272/2008 (CLP).

Classification according to Regulation (EC) No 1272/2008 as amended.

Health Hazards

Aspiration Hazard Category 1 H304: May be fatal if swallowed and enters airways.

Hazard summary

Physical Hazards: Can form flammable vapour-air mixtures during the application.

Health Hazards

Skin Contact: At long or repeated contact with skin it may cause dermatitis due to the degreasing effect of the solvent.

Ingestion: If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

Product name: Rivolta M.T.X. 60 forte

2.2 Label Elements

Contains: Hydrocarbons, low viscosity



Signal Words: Danger

Hazard Statement(s): H304: May be fatal if swallowed and enters airways.

Precautionary Statements

Response: P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331: Do NOT induce vomiting.

Disposal: P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Supplemental label information

EUH066: Repeated exposure may cause skin dryness or cracking.

2.3 Information on other hazards

By handling of mineral oil products and chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8) are kept. The product may not be released into the environment without control.

Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Results of PBT and vPvB assessment:

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

General information: Mixture based on volatile aromatic-free hydrocarbons and additives.

Product name: Rivolta M.T.X. 60 forte

Chemical name	Identifier	Concentration *	REACH Registration No.	Notes
Hydrocarbons, low viscosity	EINECS: 927-285-2	20,00% - <50,00%	01-2119480162-45	
Hydrocarbons, low viscosity	EINECS: 920-901-0	20,00% - <50,00%	01-2119456810-40	
Hydrocarbons, low viscous	EC: 918-167-1	10,00% - <25,00%	01-2119472146-39	
Glycol derivative	EINECS: 203-961-6	1,00% - <5,00%	01-2119475104-44	
Dipropylene glycol methyl ether, mixed isomers	EINECS: 252-104-2	1,00% - <5,00%	01-2119450011-60	

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

Classification

Chemical name	Identifier	Classification
Hydrocarbons, low viscosity	EINECS: 927-285-2	CLP: Asp. Tox. 1;H304 EUH066
Hydrocarbons, low viscosity	EINECS: 920-901-0	CLP: Asp. Tox. 1;H304 EUH066
Hydrocarbons, low viscous	EC: 918-167-1	CLP: Asp. Tox. 1;H304, Aquatic Chronic 4;H413 EUH066
Glycol derivative	EINECS: 203-961-6	CLP: Eye Irrit. 2;H319
Dipropylene glycol methyl ether, mixed isomers	EINECS: 252-104-2	CLP:

CLP: Regulation No. 1272/2008.

Please note that the mineral oils and petroleum distillates used in our products are severely refined and have a DMSO extract < 3% as measured by method IP 346 and are not classified as carcinogenic according to Nota L/ Nota N of Annex VI of Regulation EC 1272/2008."

SECTION 4: First aid measures

General: Instantly remove any clothing soiled by the product.

4.1 Description of first aid measures

Inhalation: Supply fresh air; consult doctor in case of symptoms.

Eye contact: Promptly wash eyes with plenty of water while lifting the eye lids.

Skin Contact: Wash with water and soap; pay attention: skin degreasing product.

Ingestion: Call a physician or poison control center immediately. Rinse mouth. Never give liquid to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed: If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately. Headache.

Product name: Rivolta M.T.X. 60 forte

4.3 Indication of any immediate medical attention and special treatment needed Get medical attention if symptoms occur.

SECTION 5: Firefighting measures

General Fire Hazards: Use water spray to keep fire-exposed containers cool.

5.1 Extinguishing media

Suitable extinguishing media: CO₂, fire extinguishing powder or fog like water spraying. Extinguish larger fires with alcohol resistant foam or spray water with suitable surfactant added

Unsuitable extinguishing media: Water with a full water jet.

5.2 Special hazards arising from the substance or mixture: Can form explosive vapor-air mixtures at higher temperatures.

5.3 Advice for firefighters

Special fire-fighting procedures: Move container from fire area if it can be done without risk. Dispose of fire debris and contaminated fire fighting water in accordance with official regulations. Collect contaminated fire fighting water separately. It must not enter drains.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures: In case of spills, beware of slippery floors and surfaces. Keep away from sources of ignition - No smoking.

6.2 Environmental Precautions: Prevent from spreading (e.g. by binding or oil barriers). Avoid release to the environment. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so. Do not allow to enter drainage system, surface or ground water.

6.3 Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acidbinders, universal binders, sawdust). Dispose of the material collected according to regulations. Stop the flow of material, if this is without risk.

6.4 Reference to other sections: See Section 8 of the SDS for Personal Protective Equipment. See Section 7 for information on safe handling See Section 13 for information on disposal.

Product name: Rivolta M.T.X. 60 forte

SECTION 7: Handling and storage:

- 7.1 Precautions for safe handling:** Use only in well-ventilated areas. Risk of vapor concentration on the floor and in low-lying areas. Prevent formation of aerosols. Do not eat, drink or smoke when working with the product. Take usual precautions when handling mineral oil products or chemical products. Observe good industrial hygiene practices. Provide adequate ventilation.
- 7.2 Conditions for safe storage, including any incompatibilities:** Store locked up. Local regulations concerning handling and storage of waterpolluting products have to be followed. The precautions for storing and handling of flammable liquids have to be kept. Local regulations for common storage of flammable liquids have to be followed.
- 7.3 Specific end use(s):** Not applicable
- Storage Class:** 10, Combustible liquids

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Hydrocarbons, low viscosity	AGW	600 mg/m ³	Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as amended (2011)
Hydrocarbons, low viscosity	MAK	50 ppm 300 mg/m ³	Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as amended (2011)
Glycol derivative	STEL	15 ppm 101,2 mg/m ³	EU. Indicative Occupational Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, as amended (12 2009)
Glycol derivative	TWA	10 ppm 67,5 mg/m ³	EU. Indicative Occupational Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, as amended (12 2009)
Glycol derivative - Vapor and aerosol.	AGW	10 ppm 67 mg/m ³	Germany. TRGS 900, Occupational Exposure Limits (AGW), as amended (04 2014)
Dipropylene glycol methyl ether, mixed isomers	TWA	50 ppm 308 mg/m ³	EU. Indicative Occupational Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, as amended (12 2009)
Dipropylene glycol methyl ether, mixed isomers - Vapor and aerosol.	AGW	50 ppm 310 mg/m ³	Germany. TRGS 900, Occupational Exposure Limits (AGW), as amended (09 2013)

8.2 Exposure controls

Product name: Rivolta M.T.X. 60 forte

Appropriate engineering controls: Provide adequate ventilation. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment (PPE)

General information: Wash hands before breaks and after work. Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to in handling the chemicals or the mineral oil products.

Eye/face protection: Avoid contact with skin and eyes. Goggles/face shield are recommended. If risk of splashing, wear safety goggles or face shield.

Skin protection

Hand Protection:

Material: Nitrile butyl rubber (NBR).
 Min. Breakthrough time: ≥ 480 min
 Recommended thickness of the material: $\geq 0,38$ mm

Avoid long-term and repeated skin contact. Suitable gloves can be recommended by the glove supplier. Use skin protection cream for preventive skin protection. Protective gloves, where permitted in acc. to safety directions. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Other: Do not carry cleaning cloths impregnated with the product in trouser pockets. Wear suitable protective clothing.

Respiratory Protection: Do not breathe dust/fume/gas/mist/vapors/spray. Provide adequate ventilation. In case of inadequate ventilation wear respiratory protection. Filter A/P2.

Thermal hazards: Not known.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

Environmental Controls: No data available.

SECTION 9: Physical and chemical properties
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9.1 Information on basic physical and chemical properties

Appearance

Physical state:	liquid
Form:	liquid
Color:	Colorless

Product name: Rivolta M.T.X. 60 forte

Odor:	Slight
pH:	substance/mixture is non-soluble (in water)
Freezing point:	not determined
Boiling Point:	> 175 °C
Flash Point:	> 60 °C (DIN EN ISO 2719)
Flammability (solid, gas):	not determined
Explosion Limit - Upper (%):	Not applicable for mixtures
Explosion Limit - Lower (%):	Not applicable for mixtures
Vapor pressure:	Not applicable for mixtures
Relative vapor density:	Not applicable for mixtures
Density:	0,76 g/cm ³ (15 °C) (DIN 51757)
Solubility(ies)	
Solubility in Water:	The product is insoluble in water.
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	Not applicable for mixtures
Auto-ignition temperature:	not determined
Decomposition Temperature:	not determined
Kinematic viscosity:	1,2 mm ² /s (40 °C, DIN 51562)
Particle characteristics:	Not applicable
9.2 Other information	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity:	Stable under normal use conditions.
10.2 Chemical Stability:	Stable under normal use conditions.
10.3 Possibility of hazardous reactions:	Stable under normal use conditions.
10.4 Conditions to avoid:	Stable under normal use conditions.
10.5 Incompatible Materials:	Strong oxidizing substances. Strong acids. Strong bases.
10.6 Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Oral

Product: Not classified for acute toxicity based on available data.

Product name: Rivolta M.T.X. 60 forte

Specified substance(s)

Hydrocarbons, low viscosity	LD 50 (Rat): > 5.001 mg/kg (OECD 401)
Hydrocarbons, low viscosity	LD 50 (Rat): > 10.000 mg/kg
Hydrocarbons, low viscous	LD 50 (Rat): > 5.000 mg/kg (OECD 401)
Glycol derivative	LD 50 (Rat): 3.384 mg/kg
Dipropylene glycol methyl ether, mixed isomers	LD 50 (Rat): 5.135 mg/kg

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s)

Hydrocarbons, low viscosity	LD 50 (Rabbit): > 5.001 mg/kg (OECD 402)
Hydrocarbons, low viscous	LD 50 (Rabbit): 3.160 mg/kg (OECD 402)
Glycol derivative	LD 50 (Rabbit): 2.700 mg/kg
Dipropylene glycol methyl ether, mixed isomers	LD 50 (Rat): 9.500 mg/kg

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s)

Hydrocarbons, low viscosity	LC 50 (Rat, 4 h): > 5 mg/l
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Skin Corrosion/Irritation:

Product: Based on available data, the classification criteria are not met.

Serious Eye Damage/Eye Irritation:

Product: Based on available data, the classification criteria are not met.

Respiratory or Skin Sensitization:

Product: Skin sensitizer: Based on available data, the classification criteria are not met.
Respiratory sensitizer: Based on available data, the classification criteria are not met.

Product name: Rivolta M.T.X. 60 forte

Germ Cell Mutagenicity

Product: Based on available data, the classification criteria are not met.

Carcinogenicity

Product: Based on available data, the classification criteria are not met.

Reproductive toxicity

Product: Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity - Single Exposure

Product: Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity - Repeated Exposure

Product: Based on available data, the classification criteria are not met.

Aspiration Hazard

Product: May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Endocrine disrupting properties

Product: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

General information: Not applicable

12.1 Toxicity

Acute toxicity

Product: Based on available data, the classification criteria are not met.

Fish

Specified substance(s)

Hydrocarbons, low viscosity LC 50 (Fish, 96 h): > 1.000 mg/l

Hydrocarbons, low viscosity LC 50 (Fish, 96 h): > 101 mg/l

Hydrocarbons, low viscous LC 50 (Fish, 96 h): > 1.000 mg/l (OECD 203)

Glycol derivative LC 50 (Fish, 96 h): 1.300 mg/l

Dipropylene glycol methyl ether, mixed isomers LC 50 (Fish, 96 h): > 1.000 mg/l (OECD 203)

Product name: Rivolta M.T.X. 60 forte

Aquatic Invertebrates

Specified substance(s)

Hydrocarbons, low viscosity	EC 50 (Water Flea, 48 h): > 1.000 mg/l
Hydrocarbons, low viscous	EC 50 (Water Flea, 48 h): > 1.000 mg/l (OECD 202)
Glycol derivative	EC 50 (Water Flea, 48 h): > 101 mg/l
Dipropylene glycol methyl ether, mixed isomers	EC 50 (Water Flea, 48 h): 1.919 mg/l (OECD 202)

Chronic ToxicityProduct: Based on available data, the classification criteria are not met.

Toxicity to Aquatic Plants

Specified substance(s)

Hydrocarbons, low viscosity	EC 50 (Alga, 72 h): > 1.001 mg/l
Hydrocarbons, low viscous	EC 50 (Alga, 72 h): > 1.000 mg/l (OECD 201)
Glycol derivative	EC 50 (Alga, 96 h): > 101 mg/l

12.2 Persistence and Degradability

Biodegradation

Product:	Not applicable for mixtures
Specified substance(s)	
Hydrocarbons, low viscosity	31 % (28 d, OECD 301F) Not readily degradable.
Dipropylene glycol methyl ether, mixed isomers	75 % (28 d, OECD 301F) The product is readily biodegradable.

12.3 Bioaccumulative potential

Product: Not applicable for mixtures

12.4 Mobility in soil:

Product: Not applicable for mixtures

12.5 Results of PBT and vPvB assessment:

The product does not contain any substances fulfilling the PBT/vPvB criteria.

Product name: Rivolta M.T.X. 60 forte

12.6 Endocrine disrupting properties

Product: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects: No data available.

Water Hazard Class (WGK): WGK 1: slightly water-endangering.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

General information: Dispose in accordance with all applicable regulations.

Disposal methods: Discharge, treatment, or disposal may be subject to national, state, or local laws.

European Waste Codes

14 06 03*: other solvents and solvent mixtures

SECTION 14: Transport information

ADR/RID

14.1 UN number or ID number: —
14.2 UN Proper Shipping Name: —
14.3 Transport Hazard Class(es)
Class: Non-dangerous goods
Label(s): —
Hazard No. (ADR): —
Tunnel restriction code: —
14.4 Packing Group: —
14.5 Environmental hazards: —
14.6 Special precautions for user: —

Product name: Rivolta M.T.X. 60 forte

IMDG

14.1 UN number or ID number:	–
14.2 UN Proper Shipping Name:	–
14.3 Transport Hazard Class(es)	
Class:	Non-dangerous goods
Label(s):	–
EmS No.:	–
14.3 Packing Group:	–
14.5 Environmental hazards:	–
14.6 Special precautions for user:	–

IATA

14.1 UN number or ID number:	–
14.2 Proper Shipping Name:	–
14.3 Transport Hazard Class(es):	
Class:	Non-dangerous goods
Label(s):	–
14.4 Packing Group:	–
14.5 Environmental hazards:	–
14.6 Special precautions for user:	–

14.7 Maritime transport in bulk according to IMO instruments: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations

EU. Ozone Depleters, Annex I to Regulation 2024/590 on Substances that Deplete the Ozone Layer: none

EU. Regulation 2019/1021/EU on persistent organic pollutants (POPs) (recast), as amended: none

Regulation (EC) No. 649/2012 Import and export of dangerous chemicals: none

National Regulations

Water Hazard Class (WGK): WGK 1: slightly water-endangering.

15.2 Chemical safety assessment: No Chemical Safety Assessment has been carried out.

DIRECTIVE 2012/18/EU (SEVESO III) on the control of major-accident hazards involving dangerous substances

Not applicable

Product name: Rivolta M.T.X. 60 forte

SECTION 16: Other information

Revision Information: Vertical lines in the margin indicate an amendment.

Wording of the H-statements in section 2 and 3

EUH066	Repeated exposure may cause skin dryness or cracking.
H304	May be fatal if swallowed and enters airways.
H319	Causes serious eye irritation.
H413	May cause long lasting harmful effects to aquatic life.

Other information: The classification complies with the current EU lists; however, it has been supplemented with expert literature information and information provided by/about our company. The following evaluation methods were used: - On the basis of test data - Calculation Method - Bridging Principle "Substantially similar mixtures" - Expert Judgement

Revision Date: 05.08.2025

Disclaimer: The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.

Abbreviations and acronyms

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; EIGA - European Industrial Gases Association; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New

Product name: Rivolta M.T.X. 60 forte

Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative